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brackets. Install hose clamps over the rubber exhaust elbow bellows, then fit bellows over the exhaust manifold outlet and tighten the clamps securely. See Figure 7. CAUTION

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Owner's Resources | Mercury Marine

Mercruiser 470 Manual MERCUISER 470,485,488,170MR AND190MR part changes are required due to operation in fresh and salt water. For example, the cylinder head gasket must be corrosion-resistant. Marine engines use head gaskets of copper or stainless steel instead of the standard steel used in automotive applications.

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The 470 uses an aluminum block which was designed and manufactured by Mercury Marine. The iron head was from a Ford 460 V8 engine. The 470 block was also used in the 170, 165 (3.7 Liter), 485 (4 barrel), 488 (4 barrel), 190 (4 barrel), and the 180 (3.7LX with 4 barrel). All of the 470 and 3.7L versions used closed cooling systems.

Mercruiser 470 Coolant Leak - Sterndrives

Mercruiser 470 Manualinstructions,It is 100 percents complete and intact. they are specifically written for the do-it-yourself-er as well as the experienced mechanic.MERCURY

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