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This book is concerned with the numerical solution of crack problems. The techniques to be developed are particularly appropriate when cracks are relatively

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short, and are growing in the neighbourhood of some stress raising feature, causing a relatively steep stress gradient. It is therefore practicable to represent the geometry in an idealised way, so that a precise solution may be obtained. This contrasts with, say, the finite element method in which the geometry is modelled exactly, but the subsequent solution is approximate, and computationally more taxing. The family of techniques presented in this book, based loosely on the pioneering work of Eshelby in the late 1950's, and developed by Erdogan, Keer, Mura and many others cited in the text, present an attractive alternative. The basic idea is to use the superposition of the stress field present in the unflawed body, together with an unknown distribution of 'strain nuclei' (in this book, the strain nucleus employed is the dislocation), chosen so that the crack faces become traction-free. The solution used for the stress field for the nucleus is chosen so that other boundary conditions are satisfied. The technique is therefore efficient, and may be used to model the evolution of a developing crack in two or three dimensions. Solution techniques are described in some detail, and the book should be readily accessible to most engineers, whilst preserving the rigour demanded by the researcher who wishes to develop the method itself.

Finish Manufacturing Processes are those final stage processing techniques which are deployed to bring a product to readiness for marketing and putting in service. Over recent decades a number of finish manufacturing processes have been newly developed

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by researchers and technologists. Many of these developments have been reported and illustrated in existing literature in a piecemeal manner or in relation only to specific applications. For the first time, Comprehensive Materials Finishing integrates a wide body of this knowledge and understanding into a single, comprehensive work. Containing a mixture of review articles, case studies and research findings resulting from R & D activities in industrial and academic domains, this reference work focuses on how some finish manufacturing processes are advantageous for a broad range of technologies. These include applicability, energy and technological costs as well as practicability of implementation. The work covers a wide range of materials such as ferrous, non-ferrous and polymeric materials. There are three main distinct types of finishing processes: Surface Treatment by which the properties of the material are modified without generally changing the physical dimensions of the surface; Finish Machining Processes by which a small layer of material is removed from the surface by various machining processes to render improved surface characteristics; and Surface Coating Processes by which the surface properties are improved by adding fine layer(s) of materials with superior surface characteristics. Each of these primary finishing processes is presented in its own volume for ease of use, making Comprehensive Materials Finishing an essential reference source for researchers and professionals at all career stages in academia and industry. Provides an interdisciplinary focus, allowing readers to become familiar with the broad range of uses for materials finishing Brings together all known research in

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materials finishing in a single reference for the first time Includes case studies that illustrate theory and show how it is applied in practice

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Materials Science for Engineering Students offers students of introductory materials science and engineering, and their instructors, a fresh perspective on the rapidly evolving world of advanced engineering materials. This new, concise text takes a more contemporary approach to materials science than the more traditional books in this subject, with a special emphasis on using an inductive method to first introduce materials and their particular properties and then to explain the underlying physical and chemical phenomena responsible for those properties. The text pays particular attention to the newer classes of materials, such as ceramics, polymers and composites, and treats them as part of two essential classes - structural materials and functional materials - rather than the traditional method of emphasizing structural materials alone. This book is recommended for second and third year engineering students taking a required one- or two-semester sequence in introductory materials science and engineering as well as graduate-level students in materials, electrical, chemical and manufacturing engineering

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who need to take this as a core prerequisite. Presents balanced coverage of both structural and functional materials Types of materials are introduced first, followed by explanation of physical and chemical phenomena that drive their specific properties Strong focus on engineering applications of materials The first materials science text to include a whole chapter devoted to batteries Provides clear, mathematically simple explanations of basic chemistry and physics underlying materials properties

This book helps the engineer understand the principles of metal forming and analyze forming problems - both the mechanics of forming processes and how the properties of metals interact with the processes. In this fourth edition, an entire chapter has been devoted to forming limit diagrams and various aspects of stamping and another on other sheet forming operations. Sheet testing is covered in a separate chapter. Coverage of sheet metal properties has been expanded. Interesting end-of-chapter notes have been added throughout, as well as references. More than 200 end-of-chapter problems are also included.

Covering the major topics in lead-free soldering Lead-free Soldering Process Development and Reliability provides a comprehensive discussion of all modern topics in lead-free soldering. Perfect for process, quality, failure analysis and reliability engineers in production industries, this reference will help practitioners address issues in research, development and production. Among other topics, the book addresses:

- Developments in process engineering

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(SMT, Wave, Rework, Paste Technology) · Low temperature, high temperature and high reliability alloys · Intermetallic compounds · PCB surface finishes and laminates · Underfills, encapsulants and conformal coatings · Reliability assessments In a regulatory environment that includes the adoption of mandatory lead-free requirements in a variety of countries, the book's explanations of high-temperature, low-temperature, and high-reliability lead-free alloys in terms of process and reliability implications are invaluable to working engineers. Lead-free Soldering takes a forward-looking approach, with an eye towards developments likely to impact the industry in the coming years. These will include the introduction of lead-free requirements in high-reliability electronics products in the medical, automotive, and defense industries. The book provides practitioners in these and other segments of the industry with guidelines and information to help comply with these requirements.

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