

## Cat Marine Engine Installation Guide

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controlled Caterpillar marine engines: C7, C9, C12, C18, C30, C32, 3126B, 3196, 3406E, 3412E, and 3500C. The MSCS system is capable of up to seven stations with long distances between the engine and the control stations. The maximum distance from the Power Train Control Processor is dependent on the voltage used and the number of stations.

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engine must be able to reach its rated speed (rpm) when the boat is ready for sea; fully loaded with fuel, water, and stores. For the ultimate in engine life and economy, expected engine operating speeds during sea trials should be approximately 1-3% over full load rated engine speed (rpm). Eliminating Engine Overloading on Overhauled Vessels

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engine being installed. See the Engine Data section of this guide for specific information on 3600 Engine weights and dimensions. The engine foundation must resist vertical, horizontal, and fore-and-aft deflection. Integrate the foundation into the reduction gear foundation to connect the overall structure to the ship's inner

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This section of the Application and Installation Guide generally describes Engine Room Ventilation for Cat® engines listed on the cover of this section. Additional engine systems, components and dynamics are addressed in other sections of this Application and Installation Guide. Engine-specific information and data is available from a variety of sources.

### ~~Application & Installation Guide Engine Room Ventilation~~

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doubt ask Beta Marine! {ENGINE INSTALLATION AT AN ANGLE To ensure vibration free operation, the engine must be installed and correctly aligned on substantial engine bearers, extending as far forward and aft as possible, well braced and securely fastened to form an integral part of the hull. The engine must be installed as low as possible on the

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From marine diesel engines and generator sets to technology solutions, Caterpillar Marine is your partner on the water — backed by the worldwide dealer support network. For clean, reliable power, choose from our broad product lineup that includes marine diesel and dual fuel propulsion engines, auxiliary engines, marine generator sets and complete fuel gas handling systems.

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Application and Installation Guide summarizes many aspects of installation, Caterpillar Dealers stand ready with complete and detailed assistance. It is the installer's responsibility to consider and avoid possible hazardous conditions which could develop from the systems involved in a specific engine installation. The suggestions provided in

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Caterpillar Clean Emissions Module (Cat CEM) for Cat Engines. The primary purpose is to assist engineers and designers specializing in engine installations. The Engine Electrical and Electronic Applications and Installation Guide, Engine Application and Installation Guide, and Engine Data Sheets complement this booklet.

## ~~APPLICATION & INSTALLATION GUIDE~~

Cat® engines listed on the cover of this section. Additional engine components, systems and dynamics are addressed in other sections of this Application and Installation Guide. Engine-specific information and data are available from a variety of sources. Refer to the Introduction section of this guide for additional references.

## ~~MOUNTING~~

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